3 things

Time you started to look at data sheets for polythene
New novel diffusion additives
The affect of chemicals on polythene



PRODU	CT DATA SHE	ET					
PRODUCER	PLASTIKA.KRITIS.SA						
PRODUCT	KRITIFIL.UV.2495						
DESCRIPTION	3:layer,	long:life,.color	orless,.UV:open,				
	high.strength,.medium.diffusing.greenhouse.film m:LLDPE,.EVA 140						
RESIN(S)							
NOMINAL.THICKNESS.(mic)							
AVERAGE, THICKNESS, TOLERANCE	±.5%.on.nomimal.thickness						
SULFUR / CHLORINE LIMITS (nom)	±.15%						
		500,7.00	7777 LETUOD				
MECHANICALPROPERTIES	TYPICAL.VALUES	VARIATION	TEST.METHOD				
TENSILE STRENGTH AT BREAK (MPa)							
:MACHINE.DIRECTION	30	: 5%	EN.ISO.527:3				
TRANSVERSE. DIRECTION	30	: 5%	EN.ISO.527:3				
ELONGATION AT BREAK (%)							
:MACHINE.DIRECTION	600	: 5%	EN.ISO.527:3				
TRANSVERSE.DIRECTION	650	: 5%	EN.ISO.527:3				
IMPACT RESISTANCE (FLAT) (gr)	1200	: 5%	ISO.7765:1.(A)				
OPTICAL PROPERTIES	TYPICAL.VALUES		TEST.METHOD				
Total light transmission (400-700 nm)(%)	~.88:89		EN:2155:5				
Diffusion (400-700 nm) (%)	45	± 5%	EN.2155:9				
UV transmission (300-390 nm) (%)	UV:open		INTERNAL.METHO				
Infrared Transmission (7-13 µ) (%)	n/a		EN.13206.§.8.9				

Version.250613



We hereby certify, that the product consigned as per the above meets the standard manuflacturing specifications, according to the plans established by our Quality System based on ISO 9001:2008.

New Novel Cooling Additives

DuraCool











August 2015



The month began unsettled with westerly winds and rain belts crossing the country at frequent intervals. During the rest of the month, brief settled spells alternated with periods of more changeable weather.

Temperatures and rainfall were generally close to the long-term average for all regions. The provisional mean temperature for August was 0.1 °C below the long-term average, and Scotland received 99% of average rainfall. Sunshine was 107% of average, and sunshine totals were generally above average in eastern Scotland, but close to average in the west.





The affect of Chemicals on polythene



UV Stabilisers HALS - Nickel Quench – NOR HALS

Sulphur - Chlorine - Copper

Standard Sulphur resistance 300 ppm - Chlorine 80



	original	(1 season)			(2seasons)			(3 season)		
sample		а	b	С	а	b	С	а	b	С
Thickness (mic)	150	150	150	147	155	151	163	154	155	148
Transmission (%)	90,7									
Diffusion (%)	35,1									
IRT (%)	17,2									
Chemical Analysis										
S (ppm)	-	758	151	590	516	407	365	337	408	365
CI (ppm)	-	134	46	59,3	115	11,4	205	61	68	112
Mechanical Properties										
Tensile strength at break (MPa)										
MD	28,3	12,6	29,0	17,1	19,1	24,0	19,5	17,4	22,5	14,9
TD	27,9	13,0	28,7	14,7	27,3	31,3	31,2	25,6	23,2	20,3
Elongation at break (%)										
MD	572	398	637	506	441	462	395	563	557	373
TD	653	560	600	545	726	691	647	633	706	624





Analysed 3000 ppm sulphur – over 5000 ppm Chlorine



2 levels of increased resistance

DuraLight + 600ppm

Sulphur Safe

